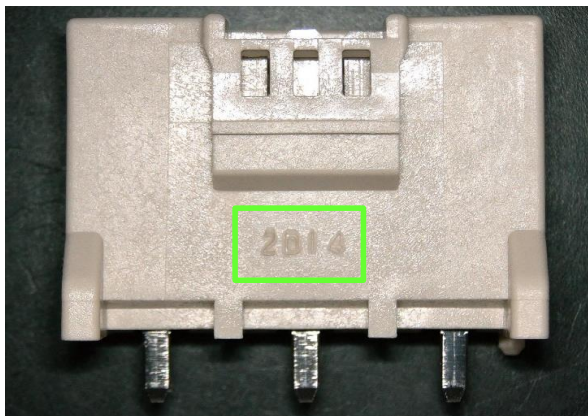


To: _____		Issue No. / 発行№ : PC-0022861								
		Issue date / 発行日 : 'April 18, 2022								
工程変更連絡書 Process Change Notice		ヒロセ電機株式会社 郡山工場 品質管理課 Koriyama Factory, Quality control section, Hirose Electric Co., Ltd.								
		承認 (Approval)	査閲 (Review)	作成 (Created by)						
		Tsukamoto	Inagaki	Nouchi						
<p>貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。</p> <p>We truly appreciate your significant support always.</p> <p>We are currently planning on the below process change for the products planned to be delivered to your company.</p> <p>Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.</p>										
貴社品番/Customer's product number		弊社品番/Product number by Hirose								
		680-1015-0 05								
		680-1038-6 05								
		弊社品名/Product name by Hirose								
		DF22-3P-7.92DSA(05)								
		DF22R-3P-7.92DSA(05)								
変更内容	変更1	区分 Type	理由 Reason							
	変更2	区分 Type	理由 Reason							
変更内容	変更前 Before the change		変更後 After the change							
	Production by hand-assembly		To be produced by automatic assembly machine							
	Packing bag size 160 x 260 mm		Packing bag size 200 x 350 mm							
			* The packing bag will be the ones used for an automatic packing machine.							
		影響範囲 The scope that will be affected.								
		There is no change in process order and quality control items, but all assembly equipment will be changed. An evaluation will be performed to ensure that changes will not affect. Since there is no change in the contact / case, the change in appearance will be the font and position of the lot stamp. (Please see the attached sheet.) In addition, since packing will be automated, the packing bag will be the dedicated one and size will be changed.								
		・外観の変更 Appearance								
		無 No change								
		・含有物質変更 Containing substance								
		無 No change								
変更実施計画	日程 Schedule	Apr.1	May 1	June 1	Jul.1	Aug.1	Sept.1	Oct.1		
	工程整備 Preparation of process	→								
	標準類の整備 Preparation of standards, etc.	→								
	トライ / Trial	→								
	作業者教育 Training on operators	→								
	製品評価試験 Product evaluation test		→							
	サンプル提出 Submission of sample		→							
	初品検査結果提出 Submission of the initial product inspection result			→						
	量産納入予定日 Scheduled delivery date of mass production products	Scheduled on July, 2022								
変更計画可否回答希望日 Date of your acknowledgement	April 28, 2022									
										備考 Remarks

Issue No. / 発行№ : PC-0022861

ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Your company name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	DF22-3P-7.92DSA(05) DF22R-3P-7.92DSA(05)	ご判定日 Judgment day
	変更内容 Content of change :	Assembly method will be changed.	ご担当者 Person in charge
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Materials required for submission / other instructions			

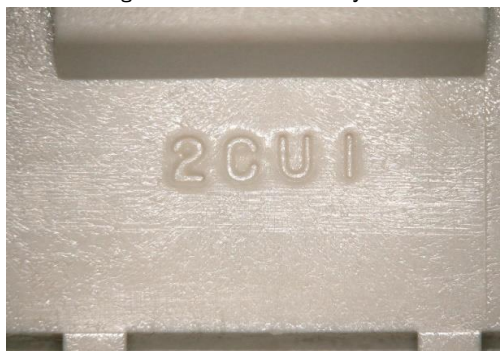
Lot stamp fonts



Current: hand assembly

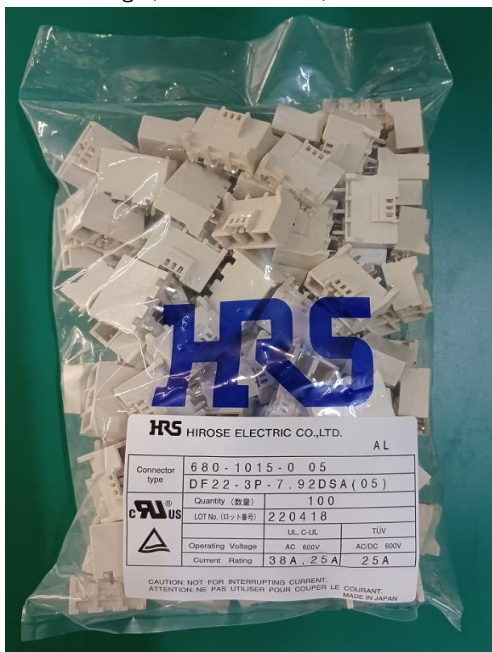


After change: Automatic assembly machine



Packing bag

Current bag: (160 × 260mm)



After change: backing bag (200 × 350mm)

